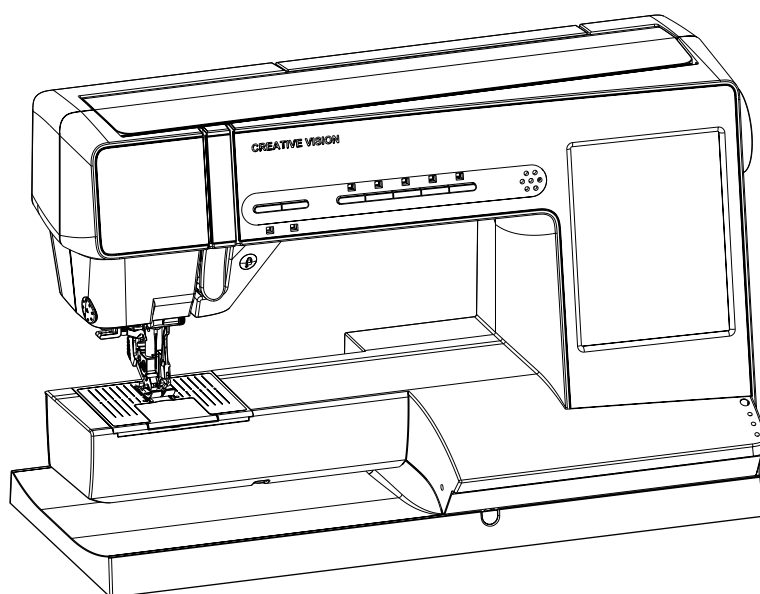


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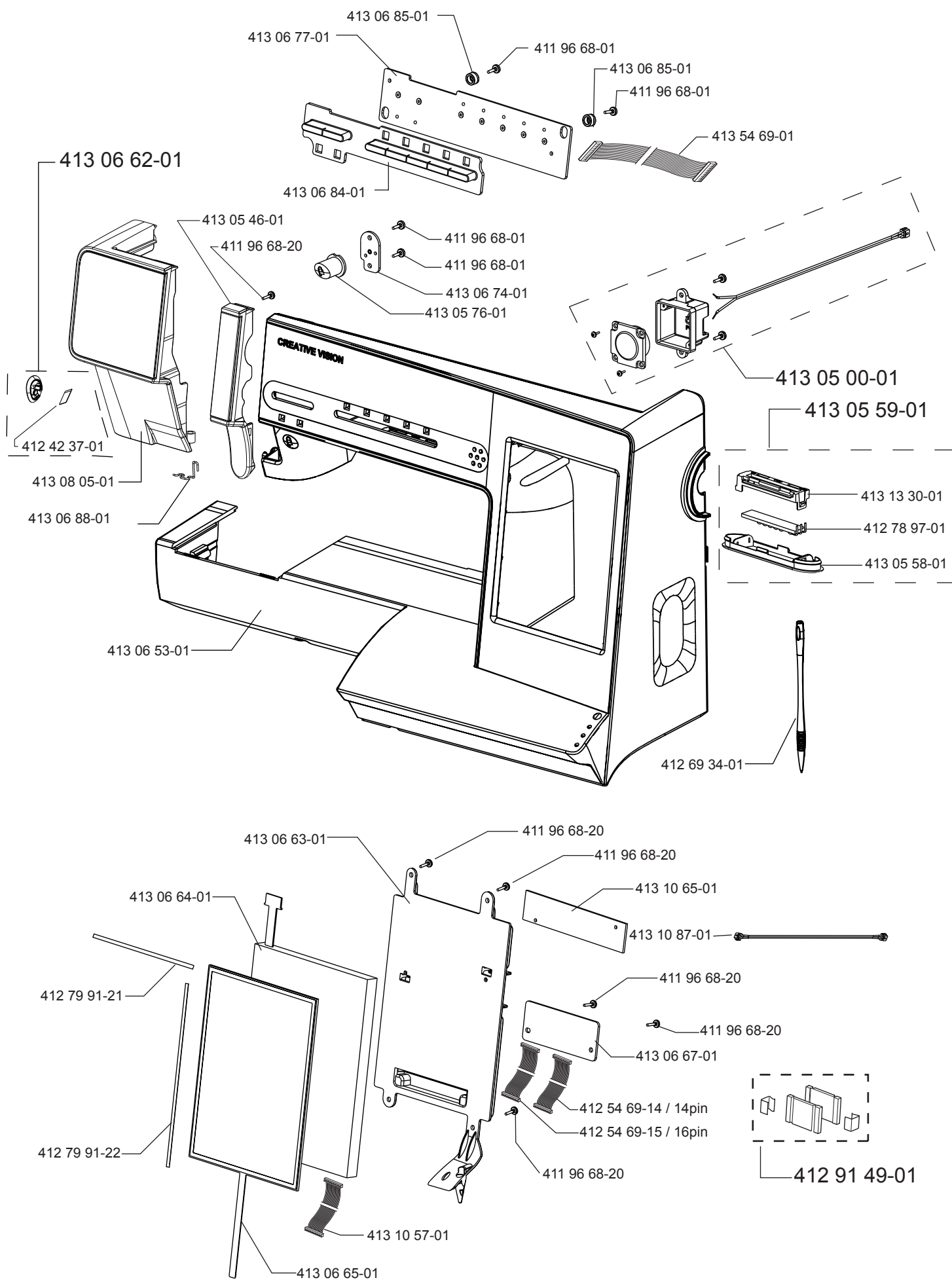
Parts list

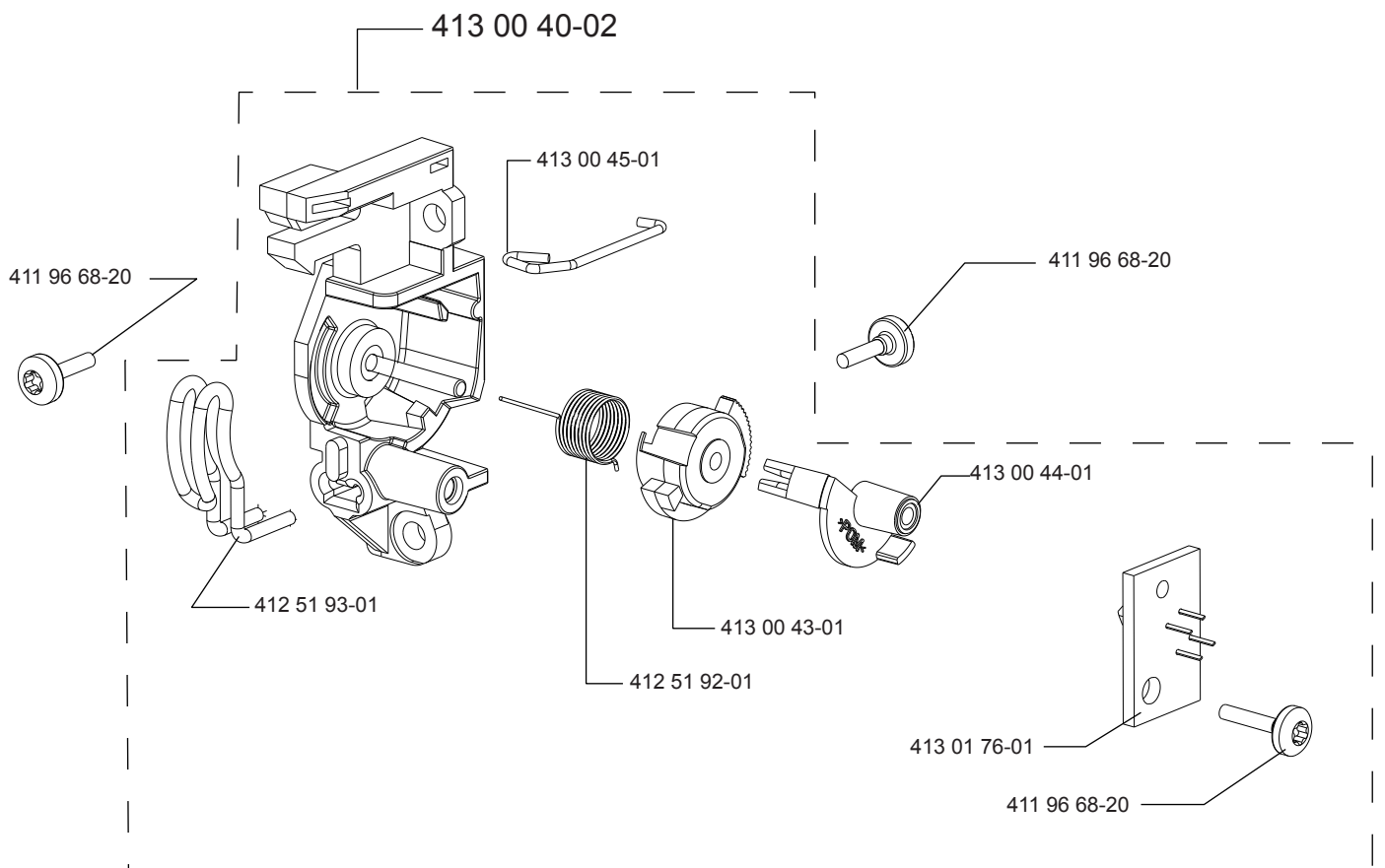
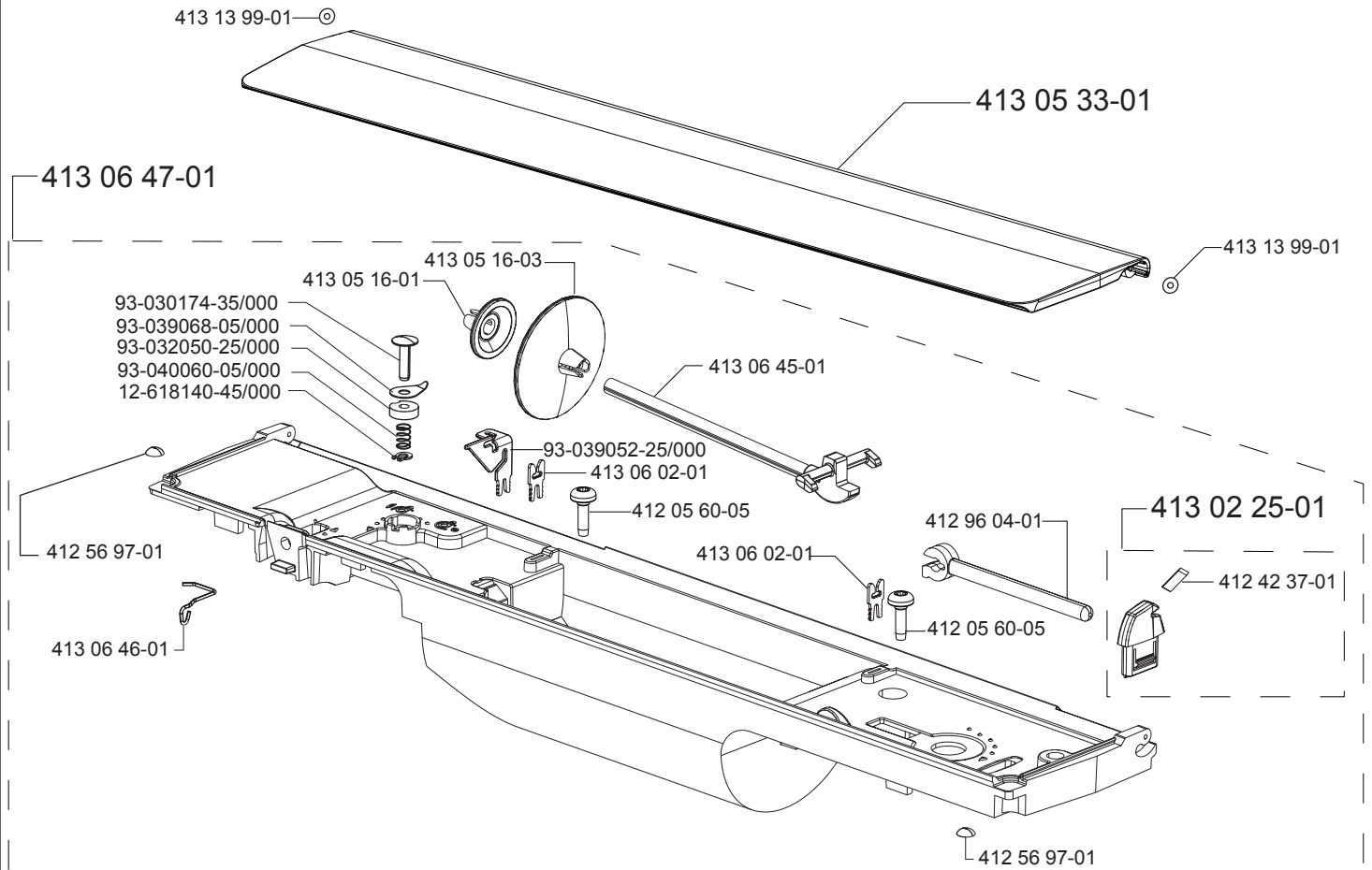


Part number	Description	Page	Part number	Description	Page
820 793-096	Bobbins x10	G	412 96 11-02	Feed Unit cpl.	I
411 96 68-01	Screw	A,K,L,O	412 96 16-01	Feed lenght link cpl.	I
411 96 68-03	Screw	C,L	412 96 17-01	Spring guide block	I
411 96 68-07	Screw	N	412 96 18-01	Guide block	I
411 96 68-08	Screw	L	412 96 24-01	Lever feed lift	I
411 96 68-12	Screw	C	412 96 25-01	Spring feed unit	I
411 96 68-13	Screw	C	412 96 28-01	Adjusting screw	I
411 96 68-20	Screw	A,B,D,H	412 96 30-04	Feed dog cpl	I
		K,L	412 96 35-01	Feed lenght unit cpl.	I
411 96 68-21	Screw	K	412 96 36-01	Spring balance adjustment	I
411 96 68-25	Screw	K	412 96 37-01	Adjustment screw balance	I
			412 96 39-01	Bobbin window	F
411 96 68-28	Screw	F			
411 96 71-07	Screw	C	412 96 40-02	Hook cover cpl.	F
411 96 72-12	Screw	H	412 96 41-01	Hook cover	F
411 96 73-06	Screw	O	412 96 43-01	Needle plate (cm)	F
411 96 87-03	Screw	I,J,K,L	412 96 43-02	Needle plate (inches)	F
411 96 88-07	Screw	J	412 96 44-01	Worm gear /Excenter cpl	J
412 05 60-01	Screw	C,I,O	412 96 45-01	Dust cover	G
412 05 60-05	Screw	B,C,H	412 96 65-01	Calibration stop	K
412 05 60-06	Screw	D,F,J	412 96 66-01	Wedge	K
412 05 60-11	Screw	O	412 96 67-03	Arm shaft cpl.	J
412 05 60-12	Screw	N	412 96 79-01	Lower shaft cpl.	J
412 18 45-01	Foot	M	412 96 81-01	Screen synchronizer	J
412 21 14-01	Screw	K	412 96 82-02	Hoop 120x120 cpl.	P
412 21 14-02	Screw	K	412 96 85-02	Hoop 240x150 cpl.	P
412 21 14-03	Screw	K	412 97 19-01	Belt tension device	E
412 21 14-04	Screw M3x10	K	412 98 47-01	Hoop locking mechanism	P
412 21 14-15	Screw	E	412 98 55-01	Holder Synchronizer board	D
412 28 05-01	Screw	F	412 98 64-01	Synchronizing board	D
412 28 19-02	Screw	D,I,K,O	412 99 14-03	Foot control cpl.	M
412 28 54-03	Pressar bar	K	412 99 35-01	Needle threader stop	K
412 28 79-03	Screw	F	412 99 36-03	Cross head	K
412 30 50-01	Rubber feet	C	412 99 39-01	Step motor	K
412 30 55-02	O-ring	E	412 99 39-03	Stepmotor	L
412 31 60-60	Pin	L	412 99 65-01	Nut	P
412 31 81-01	Clamp	J	412 99 77-01	Springplate ESD	F
412 31 89-01	Control unit incl cord	M	412 99 79-02	Step motor	H
412 32 84-01	Clamp	J	412 99 99-01	Rubber damper	E
412 34 97-04	Cable power supply	D	413 00 40-02	Thread Check spring unit cpl	B
412 35 33-02	Driving wheel	E	413 00 43-01	Thread Check Spring housing	B
412 36 80-01	Locking washer	I	413 00 44-01	Thread checkspring screen	B
412 38 42-01	Cog wheel	O	413 00 45-01	Thread Guide	B
412 38 43-01	Washer	O	413 00 59-01	Step motor P-foot pressure	K
412 39 44-01	Thread take-up	K	413 00 68-01	Spring Feed dog	I
412 39 47-01	Washer	G	413 00 71-01	Fetcher	F
412 42 37-01	Knife	A,B,F	413 00 73-01	Fetcher upper thread	F
412 44 28-01	Spring	L	413 00 74-01	Stepmotor threadcutter	F
			413 00 77-01	Knife holder	F
412 46 44-01	Adjustment screw	G			
412 46 45-01	Screw	G	413 01 00-01	Guide pin	F
412 47 16-01	Thread tension dev	G	413 01 76-01	Thread guard sensor board	B
412 50 06-01	Bearing	K	413 01 79-01	Protection , thread take-up	L
412 50 15-01	Bearing	K	413 01 90-01	Screw	K
412 50 47-01	Clamp ring	K	413 01 92-03	Power supply	C
412 51 92-01	Check spring	B	413 02 02-01	Motor belt	E
412 51 93-01	Thread guide	B	413 02 03-01	Drive belt	J
412 52 46-01	Cog wheel	O	413 02 25-01	Knife holder cpl.	B
412 52 49-01	Adjuster Belt tension	O	413 02 41-01	Cable guide	D
412 52 53-01	Holder belt	O	413 02 42-01	Cable guide	D
412 52 54-01	Screen	O	413 02 44-01	USB pc-board	D
412 52 66-01	Spring	O	413 02 46-01	Cover USB port	D
			413 02 54-01	Nut M5x0.5	I
412 52 97-02	Friction tape	M			
412 54 69-01	Cable	A	413 02 56-01	Bobbincase holder cpl.	F
412 54 69-12	Cable 18pin	K	413 02 68-01	Frame Y-unit CV	O
412 54 69-14	Cable 14pin	A	413 02 69-01	Plate Y-unit CV	O
412 54 69-15	Cable 16pin	A	413 02 72-01	Drive belt	O
412 55 57-01	Spring	O	413 02 75-01	Support arm Y-arm	N
412 56 97-01	Damper	B,C	413 02 76-01	Lock Emb unit	N
412 56 97-01	Damper	B,C	413 02 77-01	Handle Emb unit	N
412 59 00-03	Cap	O	413 02 78-01	Bar Emb unit	N
412 61 31-01	Spring	L	413 02 79-01	Upper Y-arm cover Emb Unit	N
412 62 07-01	Spring	P	413 02 80-01	Lower Y-arm cover Emb unit	N
412 69 34-01	Stylus	A	413 02 81-01	Lower cover Emb unit	N
			413 02 82-01	Upper rear cover Emb unit	N
412 73 74-01	Bobbin holder	M,N			
412 74 17-01	Nut Thread tension	L	413 02 83-01	Upper left front cover Emb unit	N
412 74 24-01	Gear	L	413 02 84-01	Upper "right front" cover	N
412 74 98-01	Screen	O	413 02 85-01	Foot Emb unit	N
412 78 97-01	Custom LED light	A	413 02 87-01	Guide plate	N
412 79 91-21	Sealing long	A	413 02 88-01	Emb unit cable cpl	N
412 79 91-22	Sealing short	A	413 02 93-01	Connecting board	O
412 82 91-01	Washer	I	413 02 96-01	Sensor	O
412 86 68-01	Protection cover	G	413 02 99-01	Step motor	O
412 86 69-01	Hook shaft	G	413 03 02-01	Button	O
412 94 20-01	Needle threader cpl.	K	413 03 10-01	Connector buttonhole sensor	K
412 87 63-01	Needle threader	K	413 03 34-01	Link feed dog drop	H
			413 03 37-01	Draw bar	H
412 87 67-01	Washer	K			
412 87 69-01	Hook cpl.	G	413 03 41-01	Bar feed dog drop	H
412 90 12-01	Main motor	E	413 03 42-01	Holder	I
412 91 49-01	Ferrit core cpl.	A	413 03 44-01	Screw left threaded	I
412 93 01-01	Spring	G	413 03 45-01	Linkage cpl. Feed dog drop	H
412 94 01-01	Shaft	L	413 03 47-02	Base plate cover	C
412 94 02-03	Tension unit cpl.	L	413 03 92-01	Pressar foot holder cpl.	K
412 94 04-01	Housing	L	413 04 01-01	Custom LED light right	K
412 94 05-01	Release lever	L	413 04 02-01	Custom LED light left	K
412 94 06-01	Contact spring	L	413 04 03-01	Hand wheel	J
412 94 20-01	Needle threader cpl.	K	413 04 04-01	Screw pressar foot holder	K
412 94 45-02	Hoop 360x200 cpl.	P	413 04 19-01	Connector feeder, IDT	H
412 95 45-01	Base plate	C	413 04 20-01	Clamp, IDT	H
412 95 62-03	Screw Quick release	P	413 04 22-01	Feeder bearing, IDT	H
412 96 04-01	Thread reel pin	B	413 04 24-01	Shaft	H

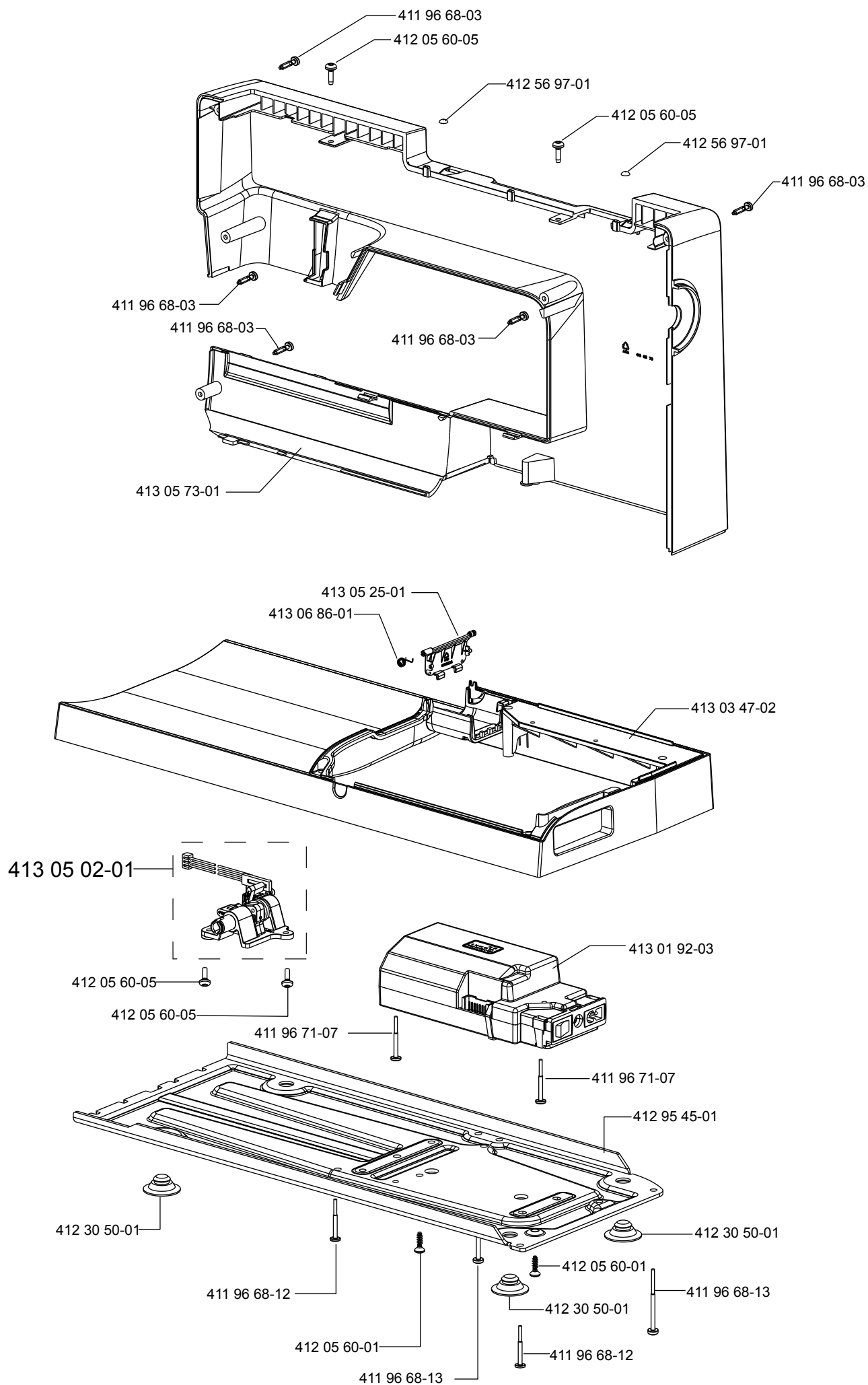
Part number	Description	Page	Part number	Description	Page
413 04 25-01	Rear Crank, IDT	H	Standard Accessories		
413 04 26-01	Bearing	H	413 02 16-03	Accessory bag cpl	
413 04 29-01	Clamp	H	401 55 55-01	Brush	
413 04 30-01	Link IDT, long	H	412 38 15-01	Screwdriver	
413 04 32-01	Spring IDT	H	401 53 99-01	Seamripper	
413 04 36-01	Lower Link IDT	H	413 10 56-01	Clearance plate	
413 04 73-01	Knife holder cpl.	F	820 793-096	Bobbin 10pack	
413 04 74-01	Take-up link	K	412 61 07-01	Felt pad	
413 04 91-02	Microswitch cpl.	E	412 86 83-01	Needle pack	
413 05 00-01	Speaker cpl	A	412 39 77-01	Thread net	
413 05 02-01	Knee lifting device cpl.	C	413 05 16-02	Spoolcap medium 35mm	
413 05 16-01	Thread reel disc 22mm	B	413 05 16-03	Spoolcap large 45mm	
413 05 16-03	Thread reel disc 45mm	B	820 251-096	Edge guide	
413 05 18-45	Main Pc-board	D	413 10 97-01	Kneelifter cpl	
413 05 25-01	Cover Embroidery conn	C			
413 05 33-01	Arm cover cpl.	B	412 69 34-01	Stylus	
413 08 13-01	Cover checkspring unit	A	820 900-096	USB Memory stick 128MB	
413 05 46-01	Custom LED light window	A	412 62 59-04	USB Cable	
413 05 59-01	Custom LED light cpl.	A	820 774-096	Presser foot 1A	
413 05 60-02	Shaft thread tension	L	820 775-096	Presser foot 2A	
413 05 61-01	Handle cpl	D	820 256-096	Presser foot 3A	
413 05 65-01	Bushing	D	820 248-096	Presser foot 4A	
413 05 69-01	Cable cpl main motor	E	820 672-096	Presser foot 5M	
413 05 72-01	Gear	K	820 671-096	Presser foot 6A	
413 05 73-01	Rear Cover	C	820 249-096	Presser foot 7A	
413 05 76-01	Reverse button	A	820 259-096	Presser foot 8A	
413 05 89-02	Bobbin case cpl.	G	820 669-096	Presser foot 5A	
413 05 91-01	Cog wheel	L			
413 05 92-02	Cog wheel	L	Users Guide		
413 06 00-01	Feed dog drop cpl.	H	413 06 91-01	Swe	
413 06 01-01	Camwheel cpl	H	413 06 91-06	Den	
413 06 02-01	Thread guide	B	413 06 91-07	Ice	
413 06 03-01	Clip	K	413 06 91-11	Fin	
413 06 21-01	Spindle Bobbin winding	E	413 06 91-21	Nor	
413 06 39-01	Cable protection	D	413 06 91-26	Eng	
413 06 45-01	Thread reel pin	B	413 06 91-31	Fra	
413 06 46-01	Thread guide	B	413 06 91-36	Hol	
413 06 47-01	Housing insert cpl.	B	413 06 91-41	Ita	
413 06 53-01	Front Cover	A	413 06 91-46	Spa	
413 06 59-01	Spring	H	413 06 91-51	Ger	
413 06 62-01	Knife holder cpl	A	413 06 91-56	Rus	
413 06 63-01	Frame	A	413 06 91-60	Por	
413 06 64-01	High definition screen	A	413 06 91-76	Tur	
413 06 65-01	Touch Screen	A	413 06 91-90	Cze	
413 06 67-01	Connecting board to display	A			
413 06 70-01	Connecting board	K	CD		
413 06 74-01	Pc-board Reverse button	A	413 14 93-96	CD cpl Creative Vision	
413 06 77-01	Pc-board	A			
413 06 84-01	Hard key buttons	A	Packing material		
413 06 85-01	Plastic distance	A	Machine		
413 06 86-01	Spring	C	413 07 58-01	Styrofoam Freearm block	
413 06 88-01	Thread guide	A	413 07 59-01	Styrofoam gable right	
413 07 19-01	Hard Cover	M	413 07 60-01	Styrofoam gable left	
413 07 22-01	Lever	F	413 07 62-01	Styrofoam top side	
413 07 25-01	Cut sensor	F	413 14 04-01	Foot control wrapping	
413 07 56-01	Cable guide	D	413 07 63-01	Wrapping accessories	
413 08 05-01	Face Cover	A	412 56 73-03	Cardboard cartridge	
413 08 39-01	Accessory box cpl.	M	412 56 74-06	Wraparound	
413 09 26-01	Cable ass. XY sewmachine	D			
413 09 30-01	Motor bobbin winding	E	Embroidery Unit		
413 09 39-01	Lever IDT cpl.	H	413 07 14-01	Lower furnish	
413 09 43-01	Needle bar cpl	K	413 07 33-01	Upper furnish	
413 09 44-01	Needle clamp	K	413 07 30-01	Box embroidery unit	
413 09 46-01	Thread guide , needle clamp	K			
413 09 47-01	Screw	K			
413 09 48-01	Screw needle clamp	K			
413 10 15-01	Bobbin sensor cpl.	F			
413 10 57-01	Cabel 30 pin	A			
413 10 64-01	Thread disc set	L			
413 10 65-01	High definition screen Inverter	A			
413 10 87-01	Cable 3 Pin	A			
413 10 88-01	Cable, USB board	D			
413 11 26-01	Rubber damper	I			
413 11 67-01	Cutter thread brake	F			
413 13 30-01	Custom LED light holder	A			
413 13 99-01	Damper	B			
413 14 07-01	Locking washer	H			
720 11 96-50	shaft	L			
725 52 28-05	Screw M3x16	K			
728 52 22-05	M3x8	K			
728 52 87-05	Screw	G			
735 21 36-01	C-clip	E			
735 31 06-20	C-clip	L			
735 31 08-20	C-clip	G,I,O			
735 31 09-20	C-clip	H			
735 61 24-40	C-clip	F,H			
735 61 36-40	C-clip	K			
735 61 53-40	C-clip	K			
12 618 140-45000	Ring PN12618-3,5	B			
92 330 111-91000	Main Motor	E			
93 030 174-35000	Thread guide pin	B			
93 032 050-25000	Thread guide	B			
93 039 052-25000	Thread guide	B			
93 039 068-05000	Thread guidance	B			
93 040 060-05000	Compression spring	B			

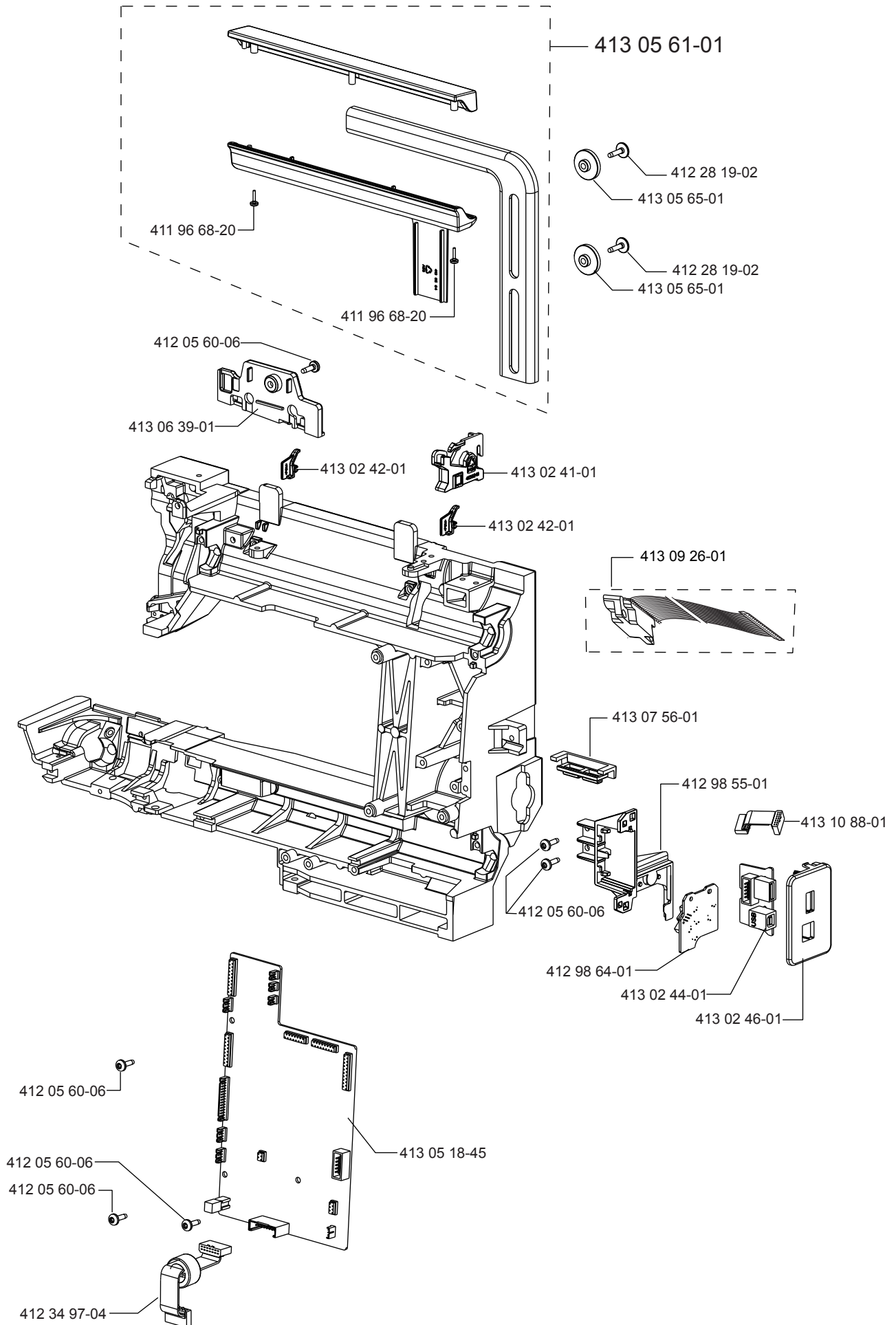
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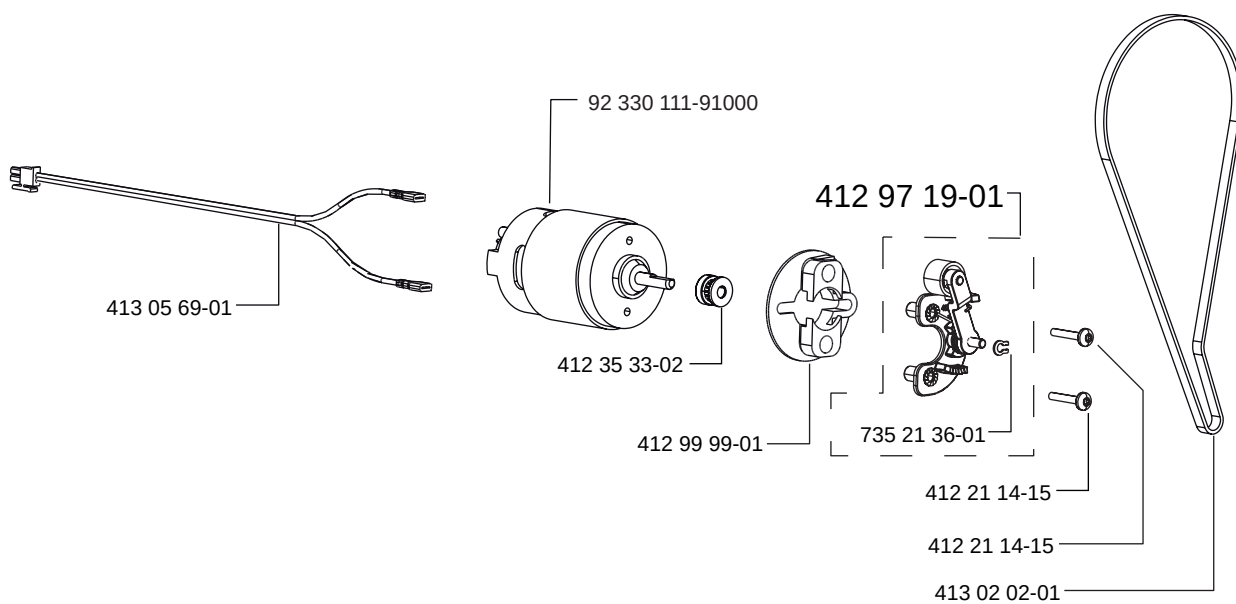
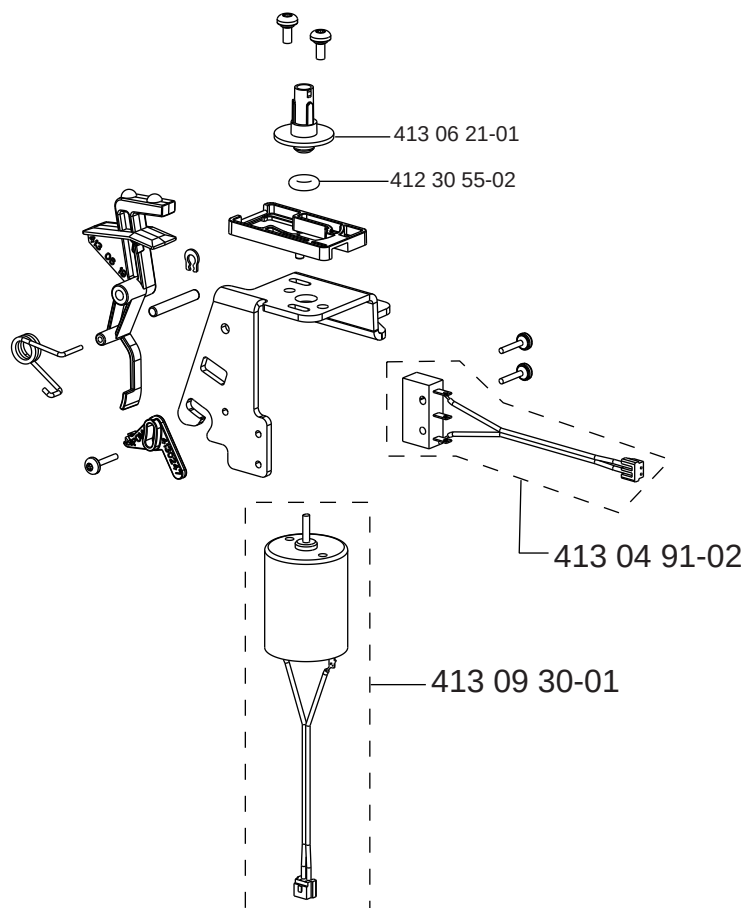


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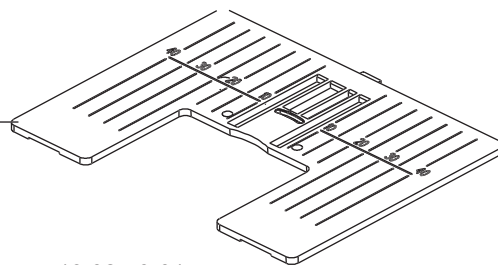




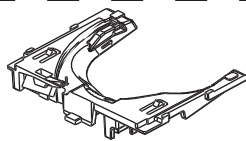
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412 96 43-01
412 96 43-02



412 42 37-01



413 02 56-01

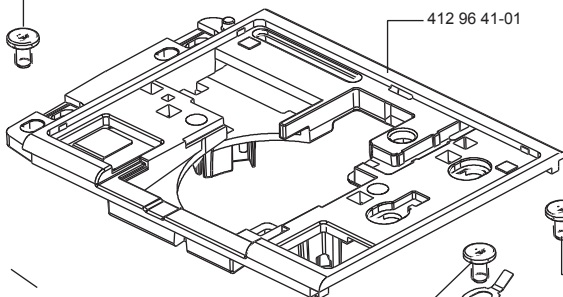
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412 28 79-03

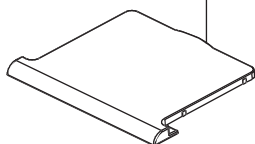


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412 96 40-02

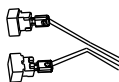
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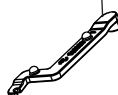


412 99 77-01
412 28 79-03



413 10 15-01

413 00 73-01



413 01 00-01



412 28 05-01



413 00 71-01



413 07 22-01

413 11 67-01



412 42 37-01



413 04 73-01

413 00 77-01

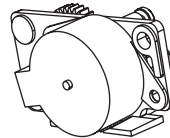
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413 00 74-01



412 96 68-28



412 96 68-28



413 07 25-01

411 96 68-28

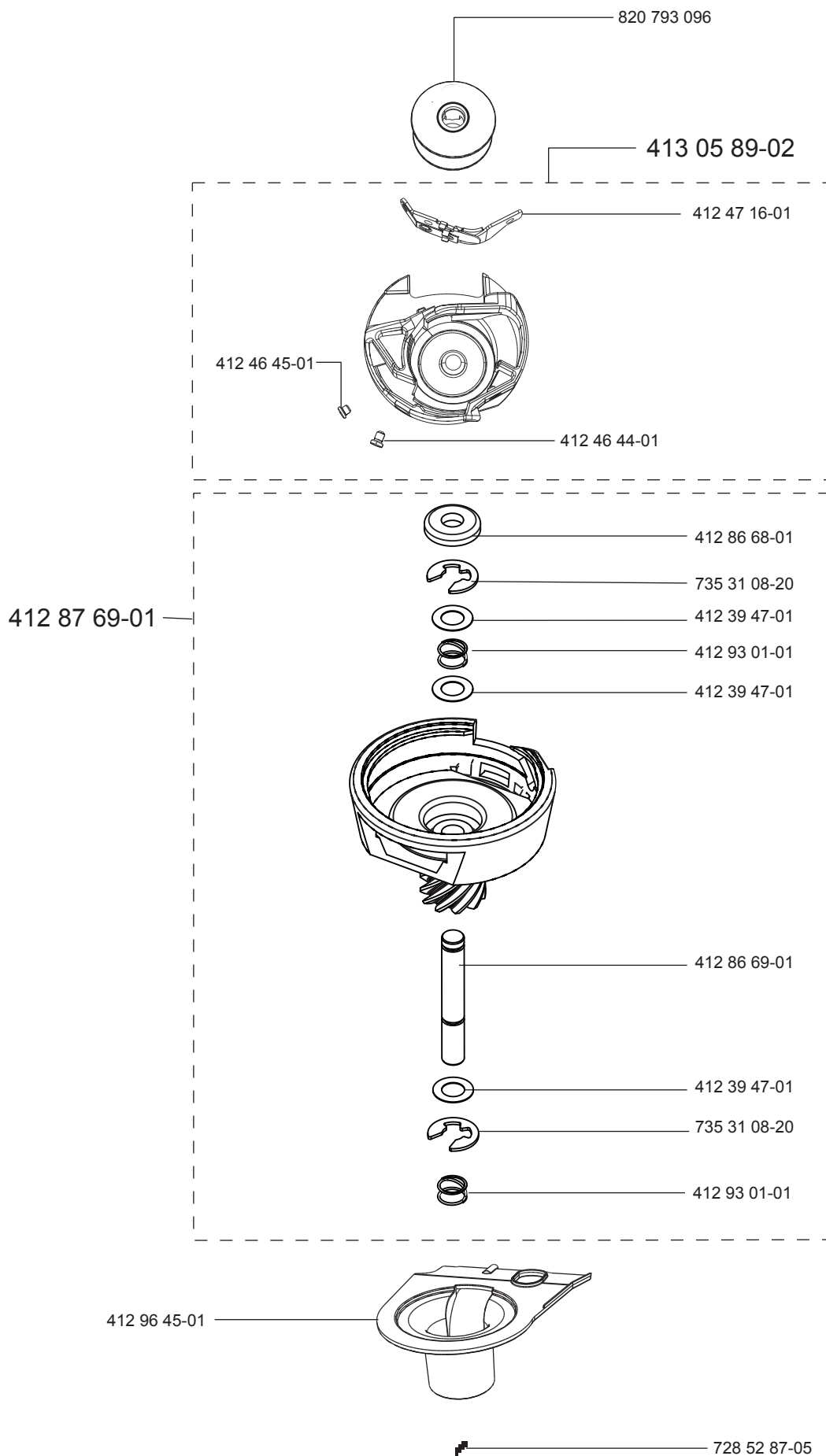


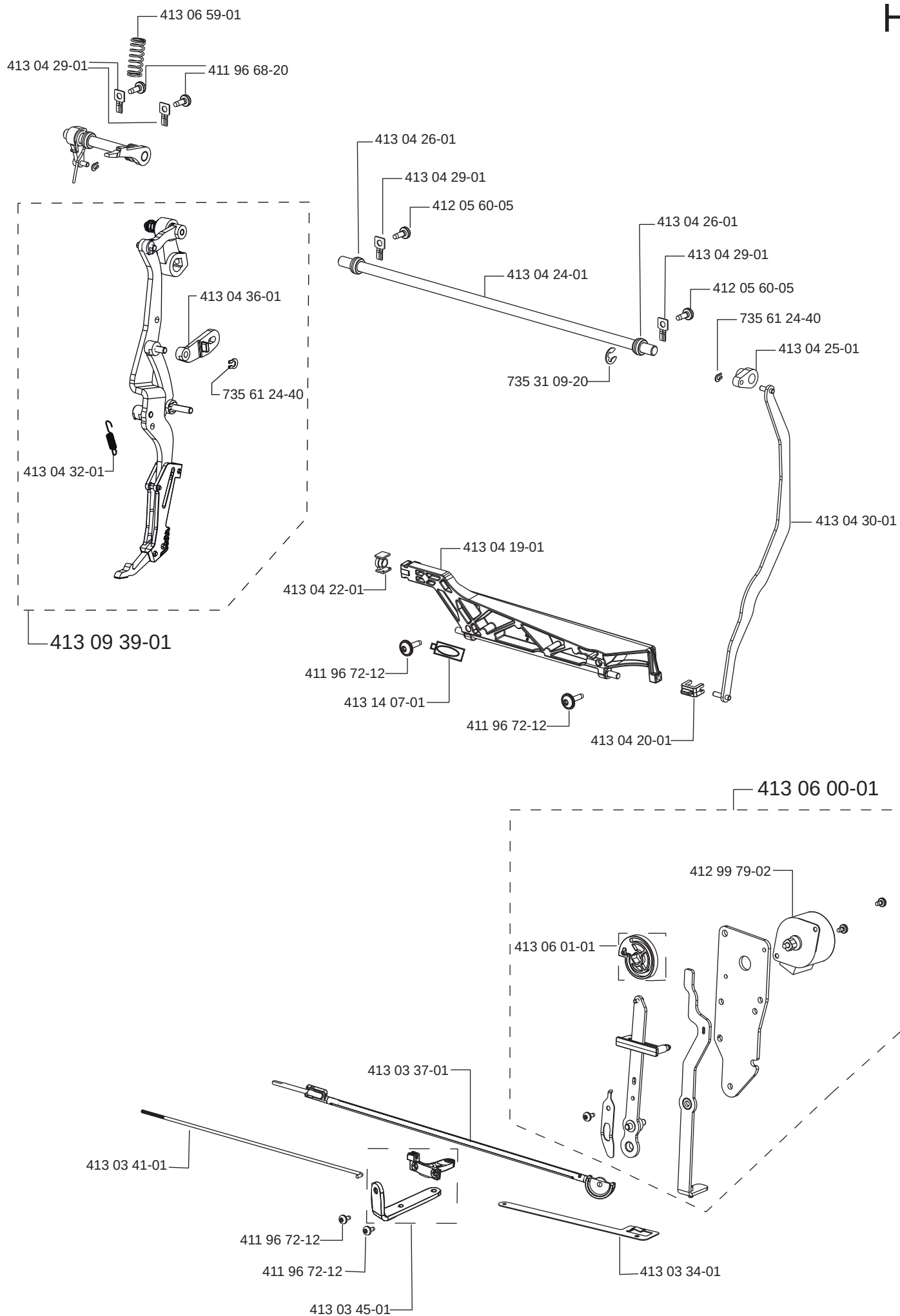
735 61 24 40



735 61 24 40







412 96 11-02

412 96 30-04

412 96 28-01

413 00 68-01

413 11 26-01

412 96 24-01

412 96 25-01

735 31 08-20

735 31 08-20

412 82 91-01

412 82 91-01

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413 03 42-01

412 28 19-02

412 96 16-01

412 96 35-01

411 96 87-03

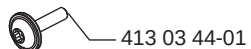
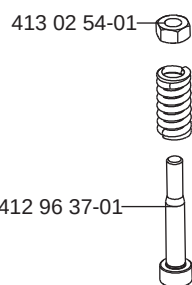
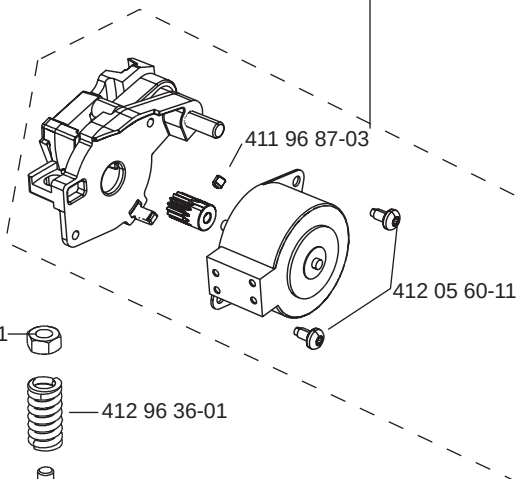
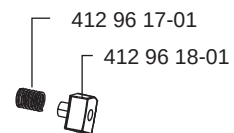
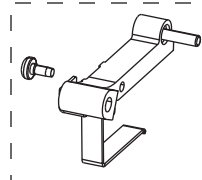
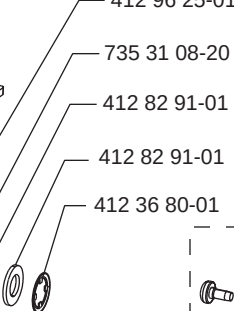
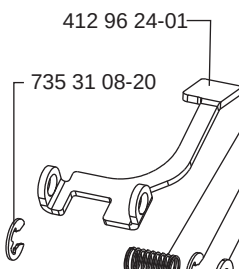
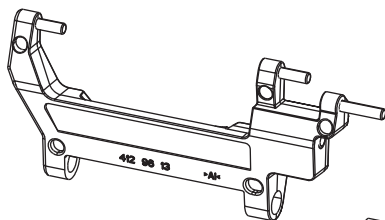
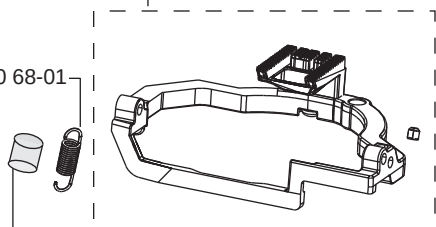
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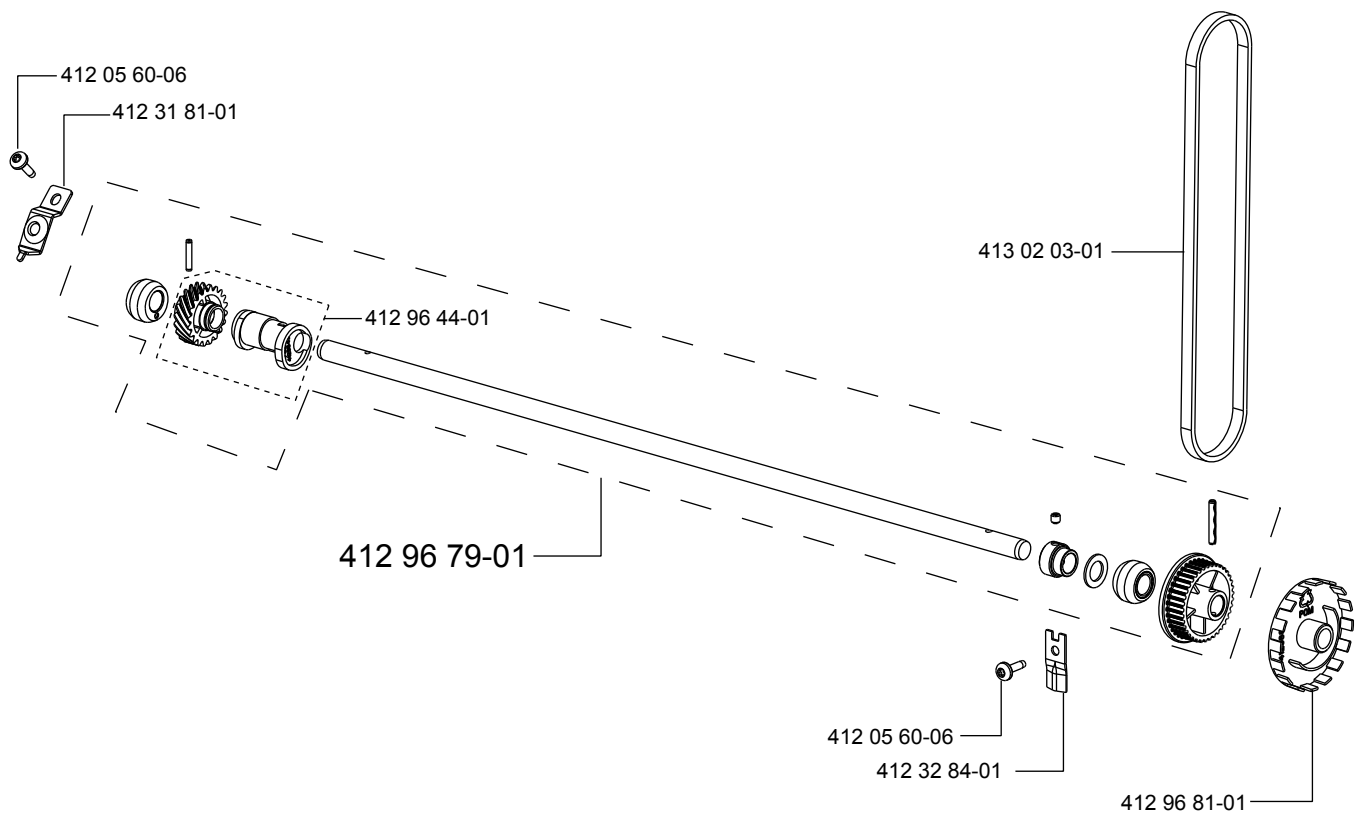
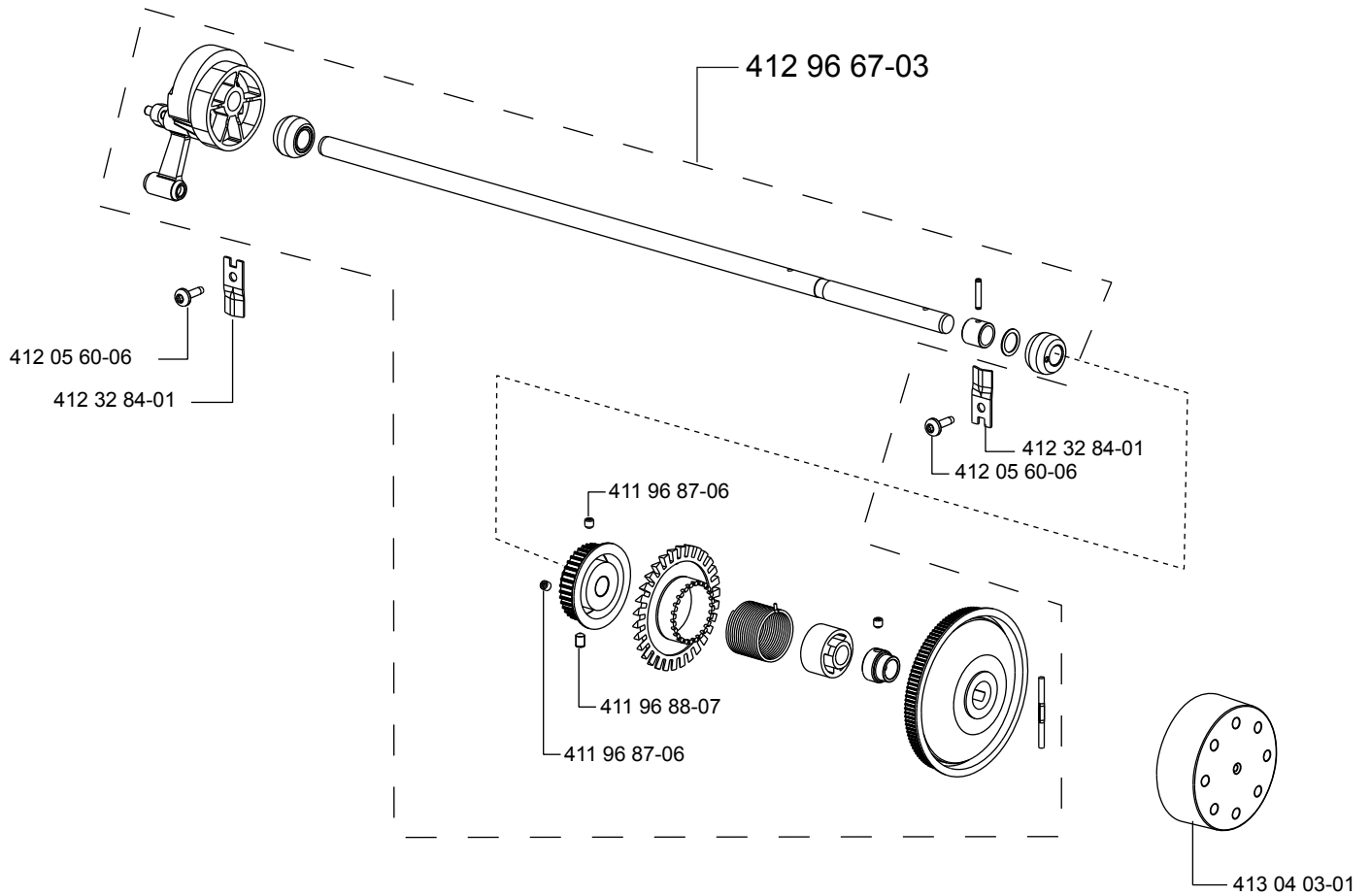
413 02 54-01

412 96 36-01

412 96 37-01

413 03 44-01





This diagram illustrates the exploded view of a mechanical assembly, likely a pump or motor component. The assembly is composed of numerous parts, each identified by a unique alphanumeric code. The components are arranged in a hierarchical manner, showing their relative positions and how they fit together. Key parts include a central motor or actuator unit, various gears and shafts, mounting brackets, and fasteners. The diagram uses dashed lines to indicate the assembly path and alignment of the parts. The following table lists the components shown in the diagram:

Component Number	Description
411 96 68-01	Fastener
413 06 70-01	Bracket
411 96 68-01	Fastener
411 96 68-01	Fastener
411 96 68-01	Fastener
411 96 68-01	Fastener
413 00 59-01	Motor/Actuator
411 96 68-20	Fastener
413 03 10-01	Bracket
411 96 68-21	Fastener
412 21 14-04	Fastener
411 96 87-03	Fastener
413 05 72-01	Fastener
411 96 68-01	Fastener
411 96 68-01	Fastener
412 99 39-01	Fastener
413 04 02-01	Bracket
413 04 01-01	Bracket
412 21 14-02	Fastener
412 21 14-02	Fastener
413 09 43-01	Bracket
412 99 36-03	Bracket
412 21 14-03	Fastener
412 28 54-03	Fastener
413 03 92-01	Bracket
413 04 04-01	Fastener
413 09 47-01	Fastener
413 09 44-01	Fastener
413 09 48-01	Fastener
413 09 46-01	Fastener
412 94 20-01	Bracket
411 96 68-25	Fastener
412 87 67-01	Fastener
412 87 63-01	Fastener
725 52 28-05	Fastener
728 52 22-05	Fastener
412 96 66-01	Fastener
820 773-096	Fastener
412 96 65-01	Fastener
413 01 90-01	Fastener
412 99 35-01	Fastener
412 21 14-01	Fastener
413 06 03-01	Fastener
412 50 06-01	Fastener
412 50 15-01	Fastener
412 50 47-01	Fastener
412 28 19-02	Fastener
735 61 53-40	Fastener
735 61 36-40	Fastener
413 04 74-01	Fastener
412 39 44-01	Fastener
735 61 53-40	Fastener

412 94 02-03

411 96 68-03

412 94 06-01

413 10 64-01

411 96 68-08

413 05 91-01

413 05 60-02

412 44 28-01

412 74 24-01

412 99 39-03

411 96 68-20

413 05 92-02

411 96 87-03

411 96 68-20

412 94 01-01

412 94 05-01

720 11 96 -50

413 01 79-01

412 61 31-01

412 74 17-01

412 94 04-01

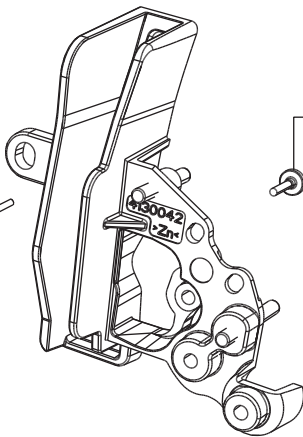
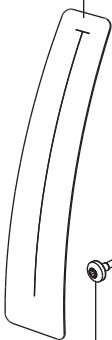
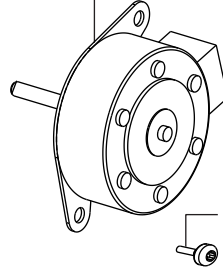
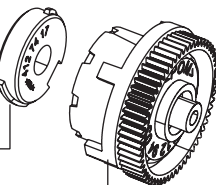
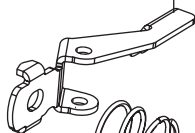
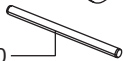
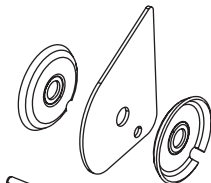
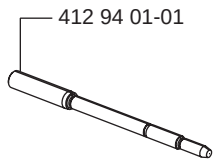
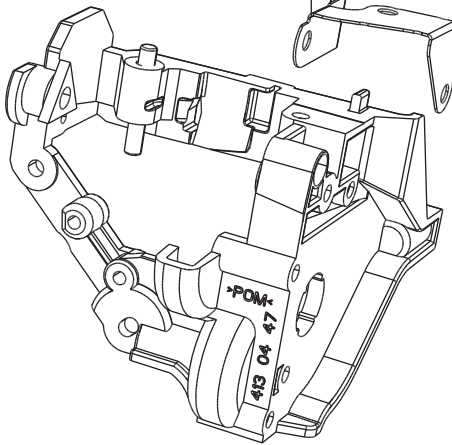
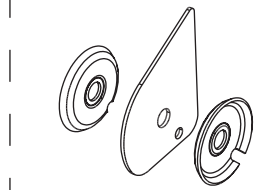
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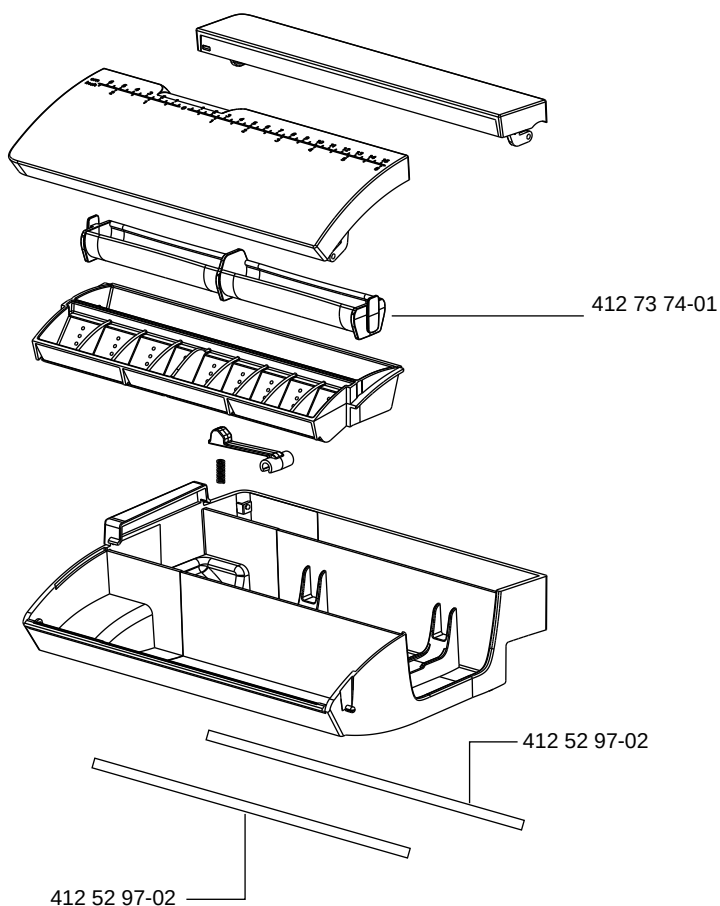
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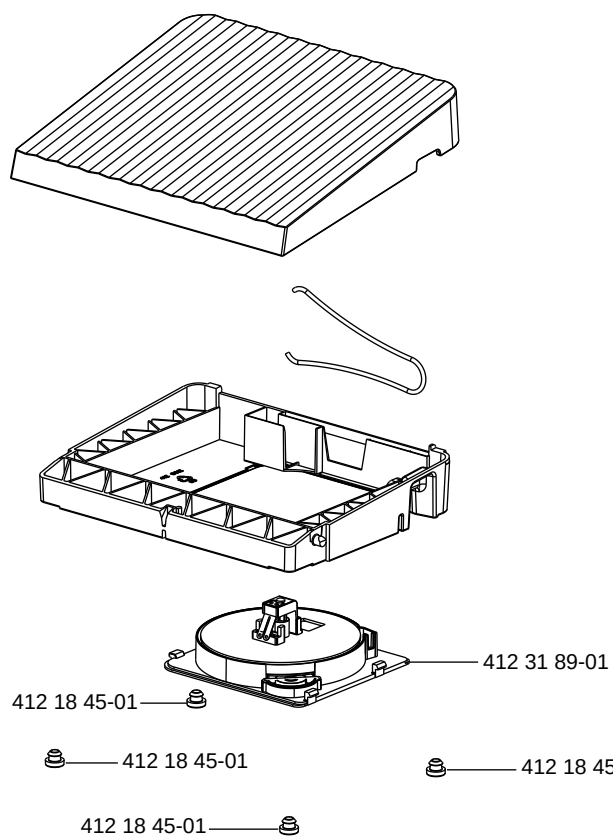


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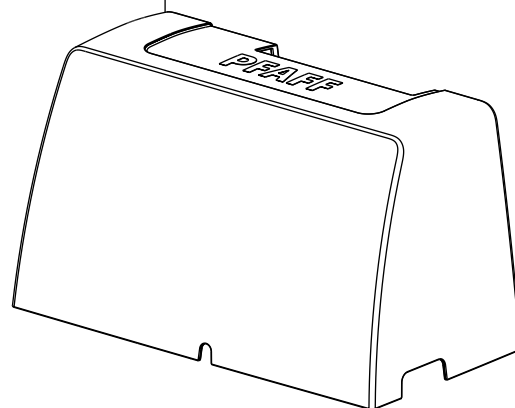
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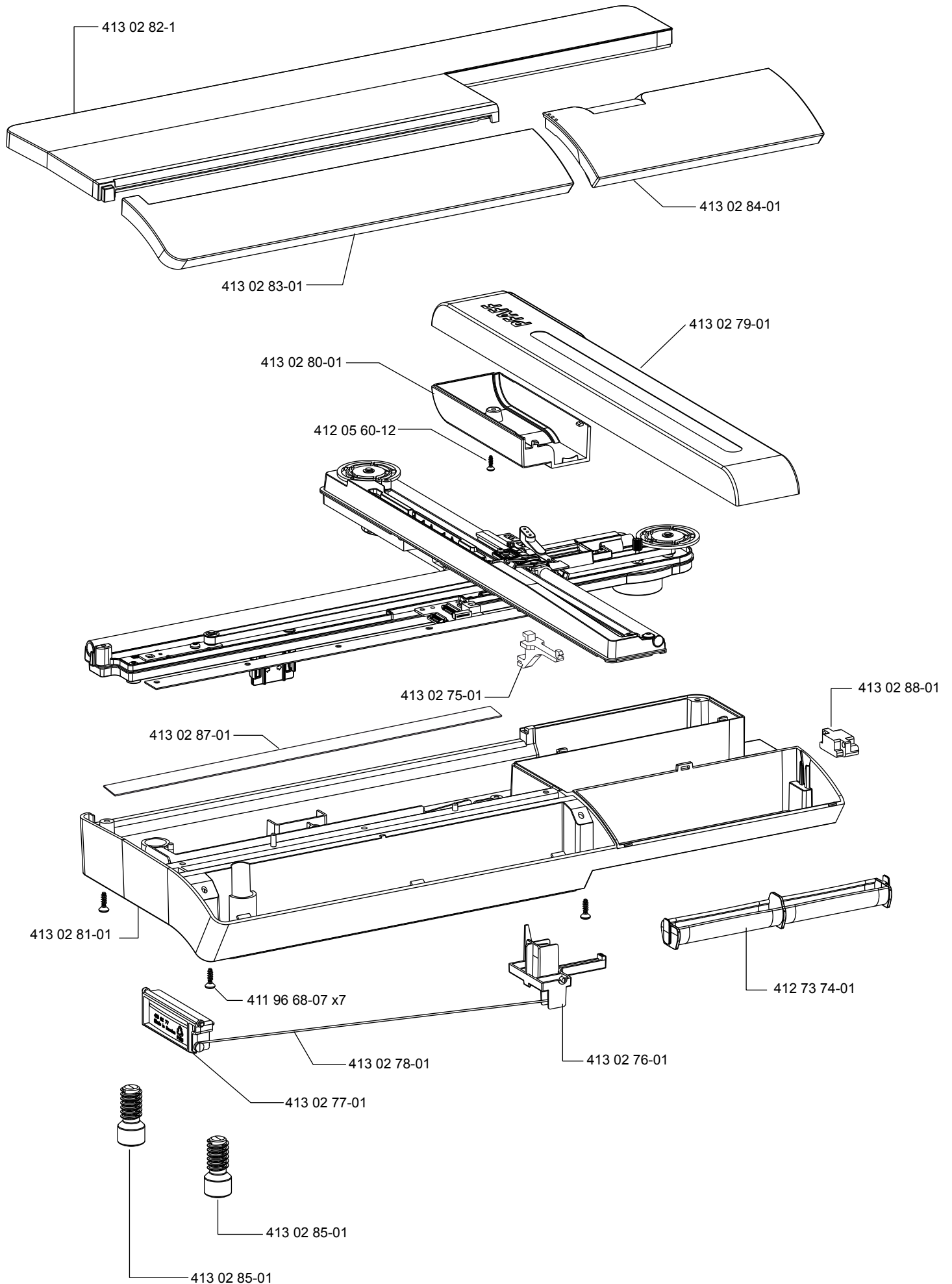


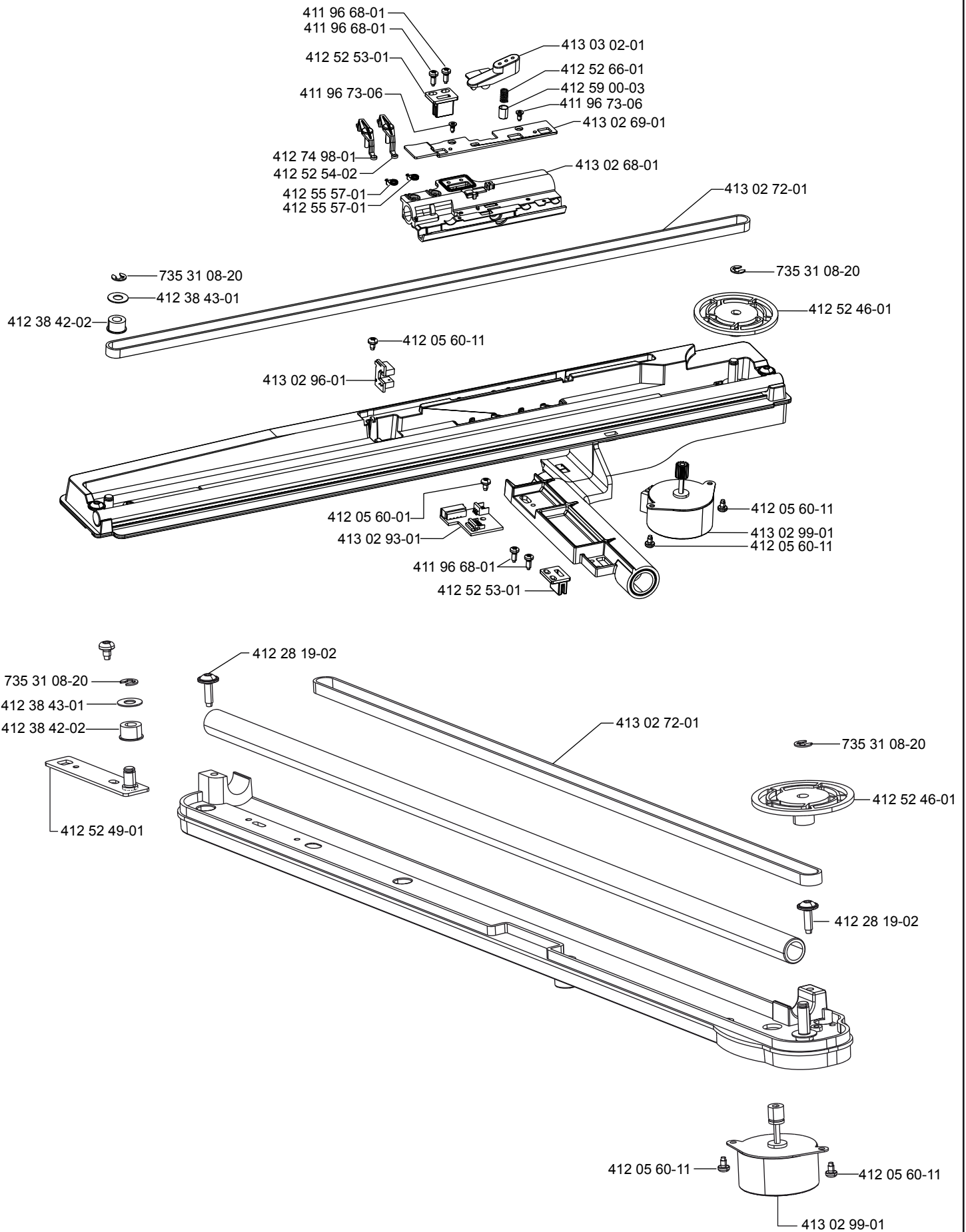
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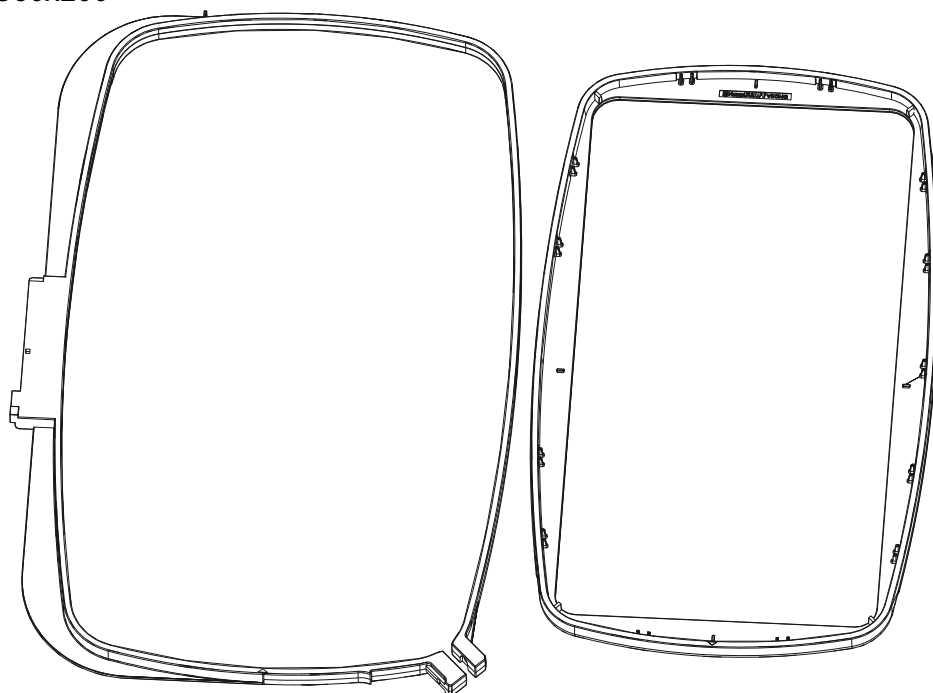
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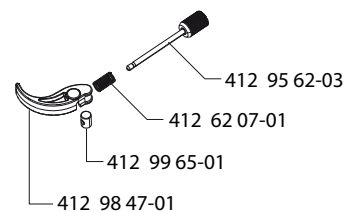




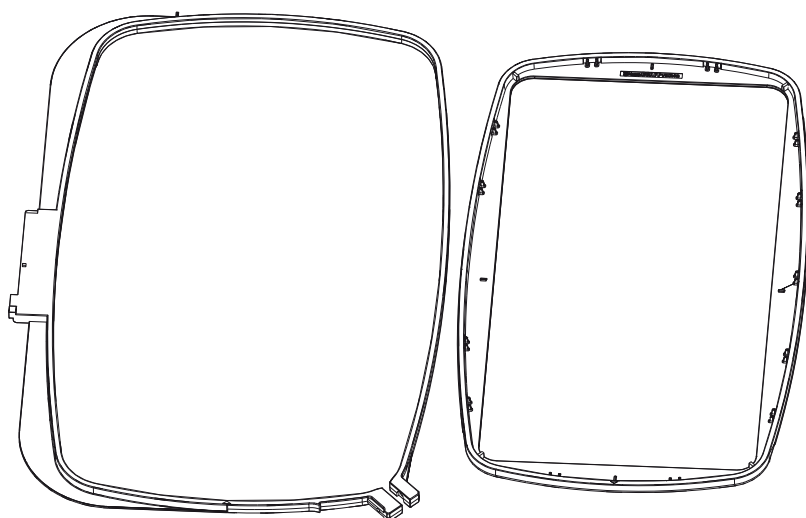
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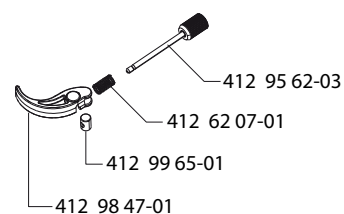
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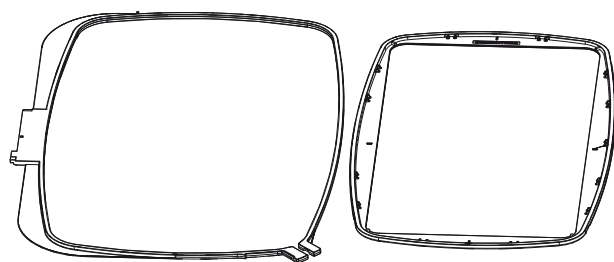
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412 96 82-02

